

**Introduction**

**Kitty Hawk** and **Wilmington offshore** wind lease areas have a combined potential power generating capacity of nearly 4 GW. There is an opportunity to deploy Marine Hydrokinetic (MHK) devices integrated with Offshore Wind Turbines (OWT).

- Optimizing the cost of installation and operation.
- Increasing the energy yield.
- contributing to optimal use of natural resources.

**Monopile** foundation is the most likely to be used in the relatively shallow waters of **North Carolina offshore** wind lease area. Common standards for analyzing monopiles are for long and slender elements employed in oil and gas industry.

Large monopile wall thickness is required for drivability, hence under design loads excess capacity exists. Therefore, shared anchoring is possible. However:

- **No information** in Standards are related to **Shared Anchoring**.
- **Lack of guidance** to address the impact of pipe size and lower flexibility **monopiles** on the foundation system response under loading.

**Objective**

- A Systematic assessment of **excess capacity** of OWT **monopiles** as a function of the embedded length/diameter, while meeting Ultimate Limit State (ULS), and Serviceability Limit State (SLS).
- Investigating the effect of monopile wall thickness/diameter on the **natural frequencies** and **damping** of the system with and without **shared anchoring** approach.

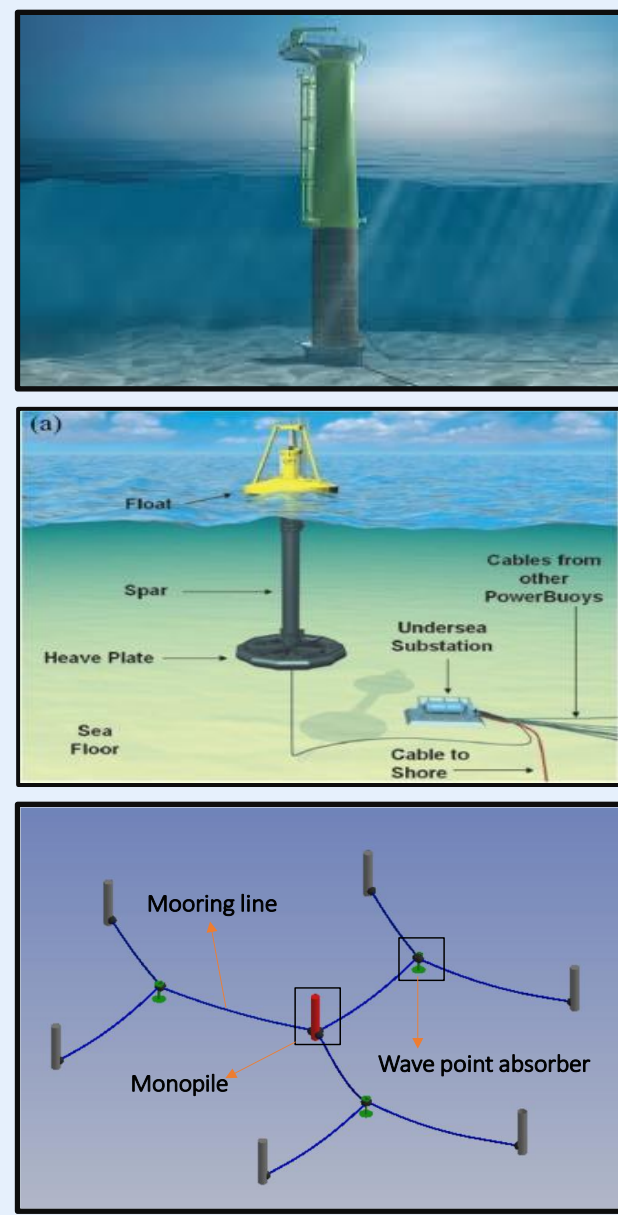


Fig. 1 OWT monopile (Saipem SA), floating point absorber (Xie et al., 2013), and a schematic co-located system.



Fig. 2. Monopiles for Taiwan's Formosa 1 offshore wind farm.

**Modeling and Methods**

The reference model **RM3** device, which is a two-body floating point absorber (FPA) is considered as the **MHK** device. To keep the floating device in position, the point absorber is connected to a **mooring system**, per Fig. 3. The **RM3** device is designed for water depths of **40-100 m**. For the case of **North Carolina offshore** wind, the water depth is less than 40m, the device was scaled at **1/3 scale**.

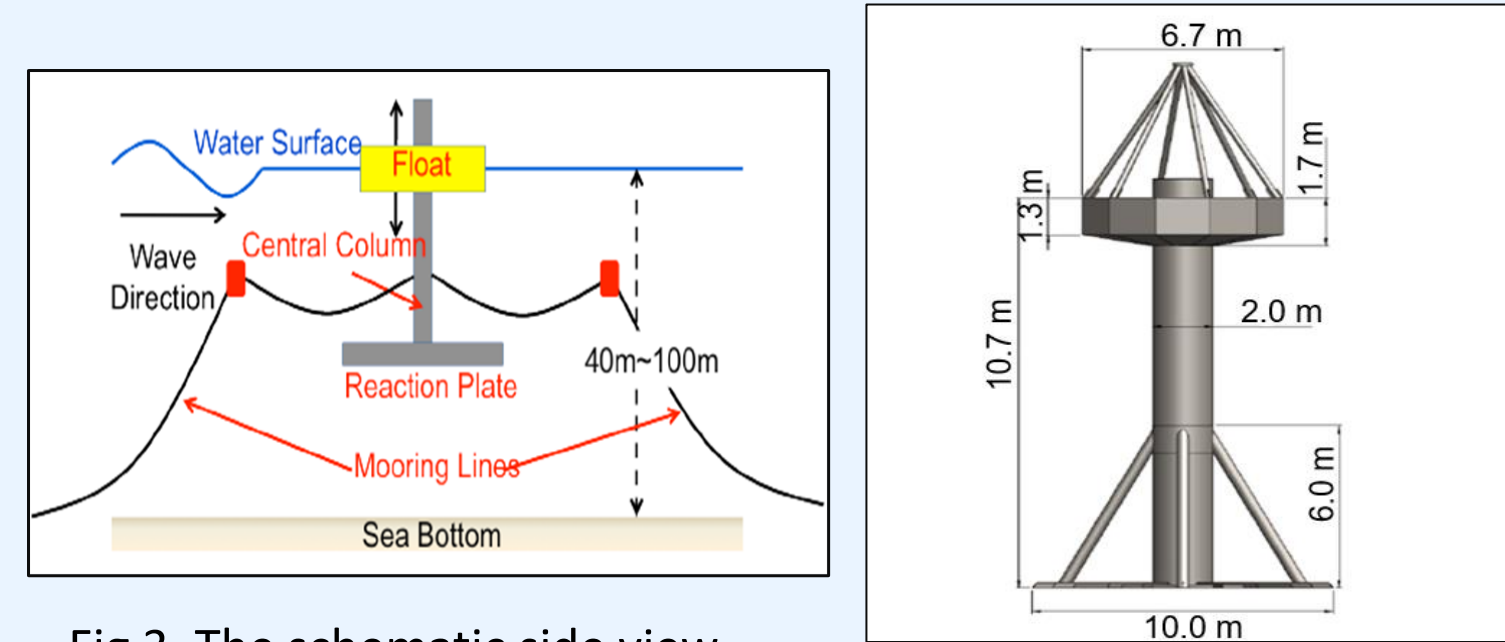


Fig. 3. The schematic side view of RM3 (Neary et al., 2014).

Fig. 4. RM3 scaled down device.

Table 1. Model and full-scale parameters.

Parameter	unit	Scaling Coeff	Model scale	Full scale
Mass	ton	$\alpha^3$	25	680
Rated power	kW	$\alpha^{3.5}$	6	286

**ANSYS-AQWA** software is used to simulate the effect of waves and wind on the tension in the **mooring system** under different **dynamic loading** scenarios per **Table 2**.

Table 2. Summary of wind and wave characteristics for loading scenarios considered in the project.

	Symbol	Unit	Normal and operational condition	Extreme wind load scenario
Wind speed	U	m/s	12.94	20.1
Wave height	H	m	5.30	10.0
Wave period	T	s	8.10	11.2

In **Fig. 5**, a **600 seconds simulation** using a time step of 0.01 seconds under the action of **extreme load scenario** is presented. The maximum force in cable one occurs at  $t = 149$  sec and is equal to 958 kN. The corresponding forces in cables 2 and 3 are 494 kN. These forces are applied on the **monopile** as a support for the **co-located** system.

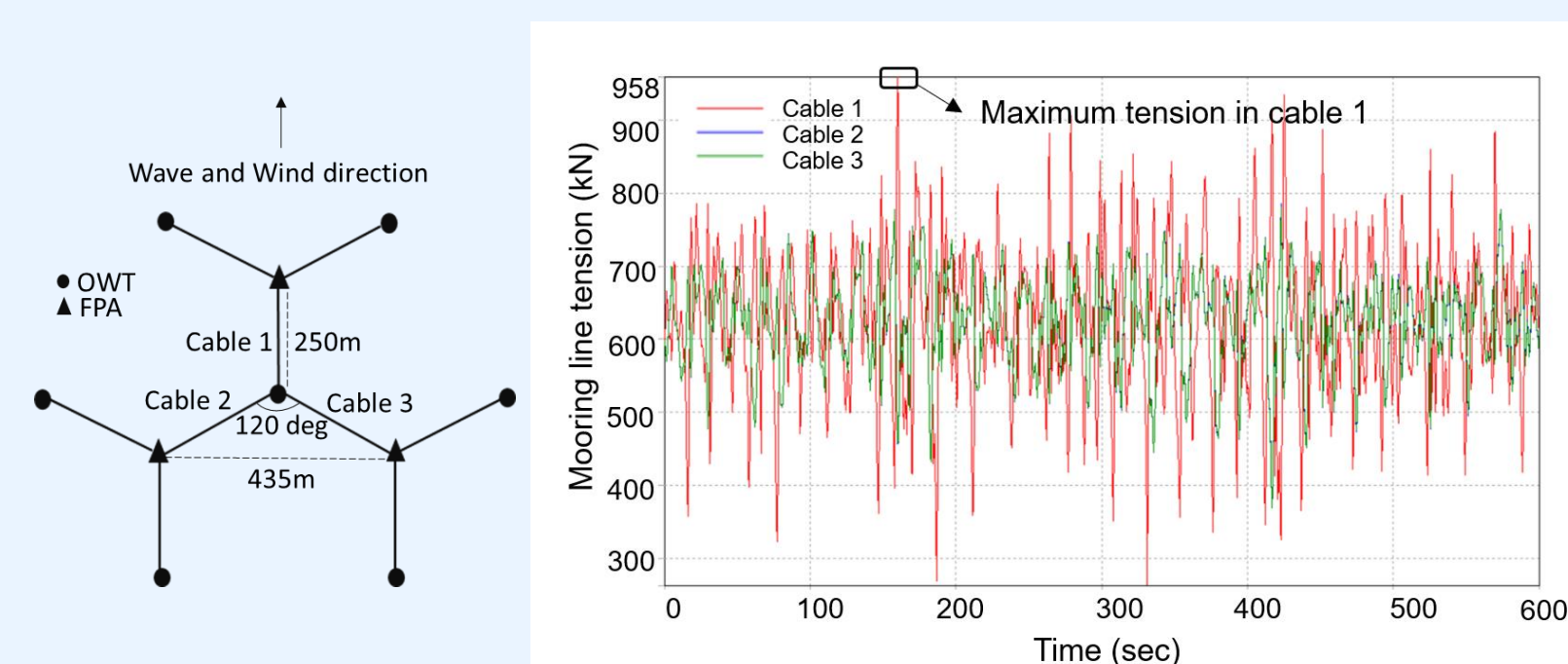


Fig. 5. Schematic plan view of co-located system and mooring lines tension.

**Modeling and Methods (contd.)**

**PLAXIS 3D** is employed to perform numerical **static** and **dynamic** simulation of OWT **monopile**. A parametric study is performed for the **Gunfleet Sands OWT** (Table 3) With the Siemens SWT-3.6-107 **3.6 MW** as the **wind turbine**.

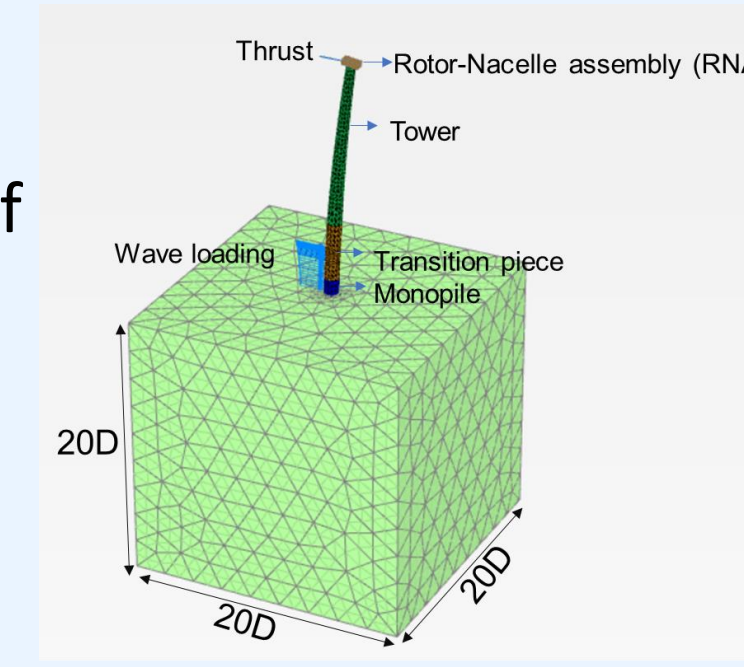


Fig. 6. Numerical 3D model in PLAXIS.

Table 3. Wind turbine data (after Arany et al., 2016)

Parameter	Symbol	Value	Unit
Hub height from MSL	$Z_{hub}$	73	m
Depth of water	$d_w$	18	m
Mass of the rotor	$m_{RT}$	243	Tons
Pile diameter	D	5	m
Pile wall thickness	$t_p$	50	mm
Embedded length	$L_e$	38	m
Pile Young's modulus	$E_p$	200	GPa
Pile material yield stress	$f_{yp}$	355	MPa
Rotor operational frequency	$f_{1p}$	0.077 to 0.2	Hz
Blades turning frequency	$f_{3p}$	0.231 to 0.6	Hz
Soil relative density	$D_R$	75	%

**Results**

Monopiles with  $L_e$  of **28-48m** and  $t_p > 40$ mm meet **ULS** and **SLS** design criteria and have extra capacity to carry additional loads from WEC.

Increasing  $t_p$  from **35 to 55mm** increases  $f_n$  from **0.3Hz to 0.325Hz**. Wind turbine operates within blade turning frequency ( $f_{3P}$ ) outside the **soft-stiff** zone.

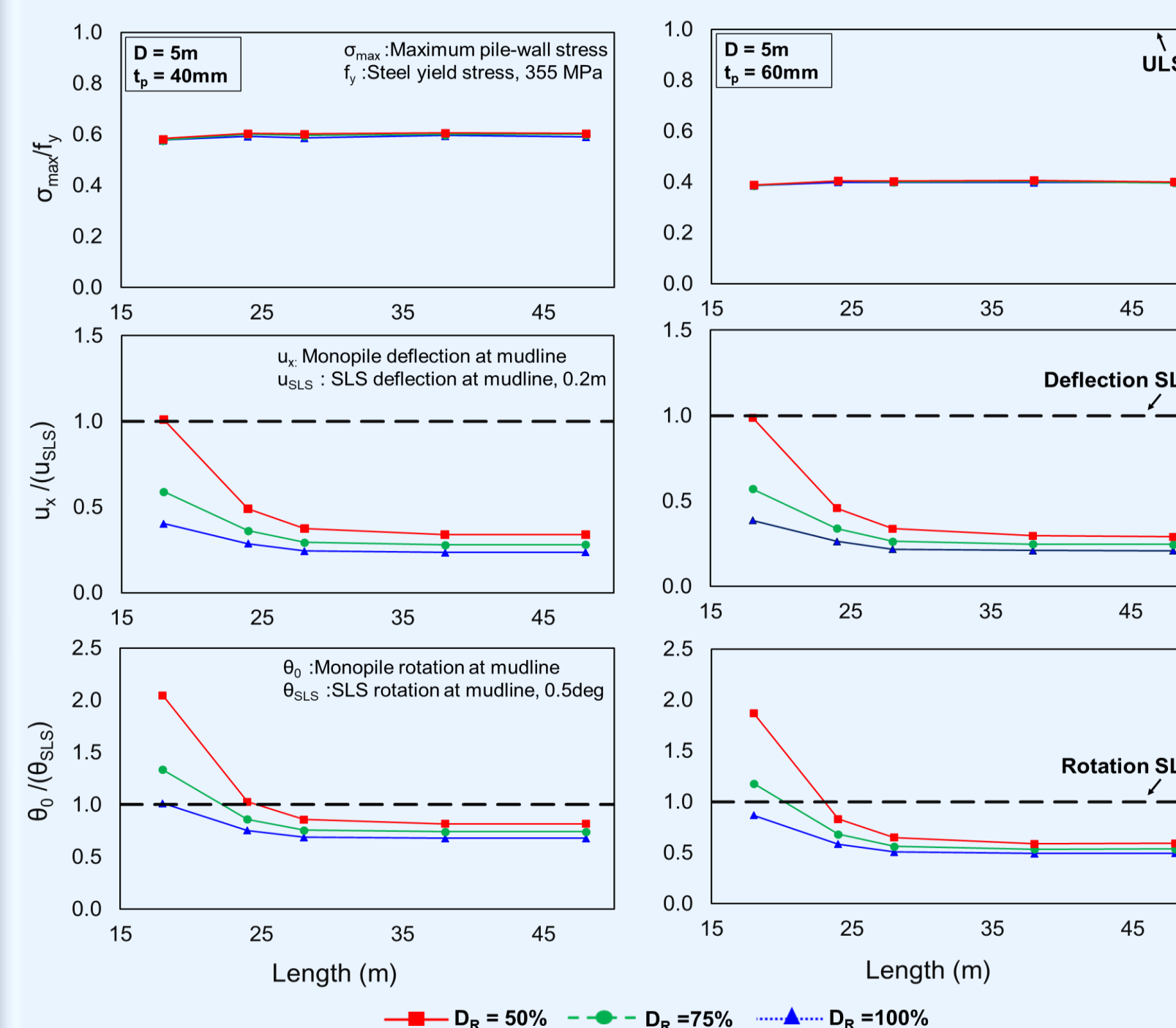


Figure 7. Effect of  $L_e$  and  $t_p$  on monopile response.

**Results (contd.)**

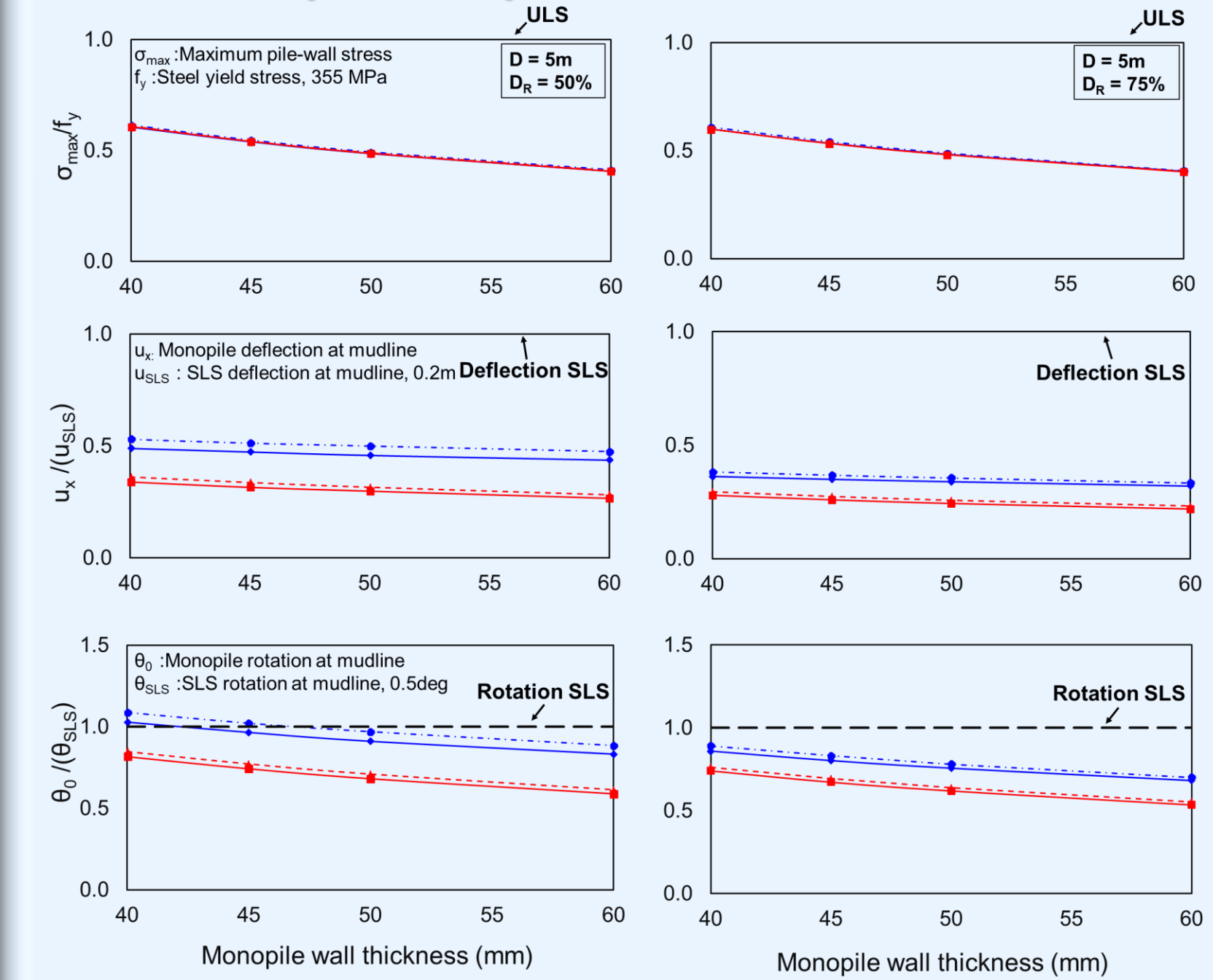


Fig. 8. Effect of  $t_p$  on the response of the co-located system.

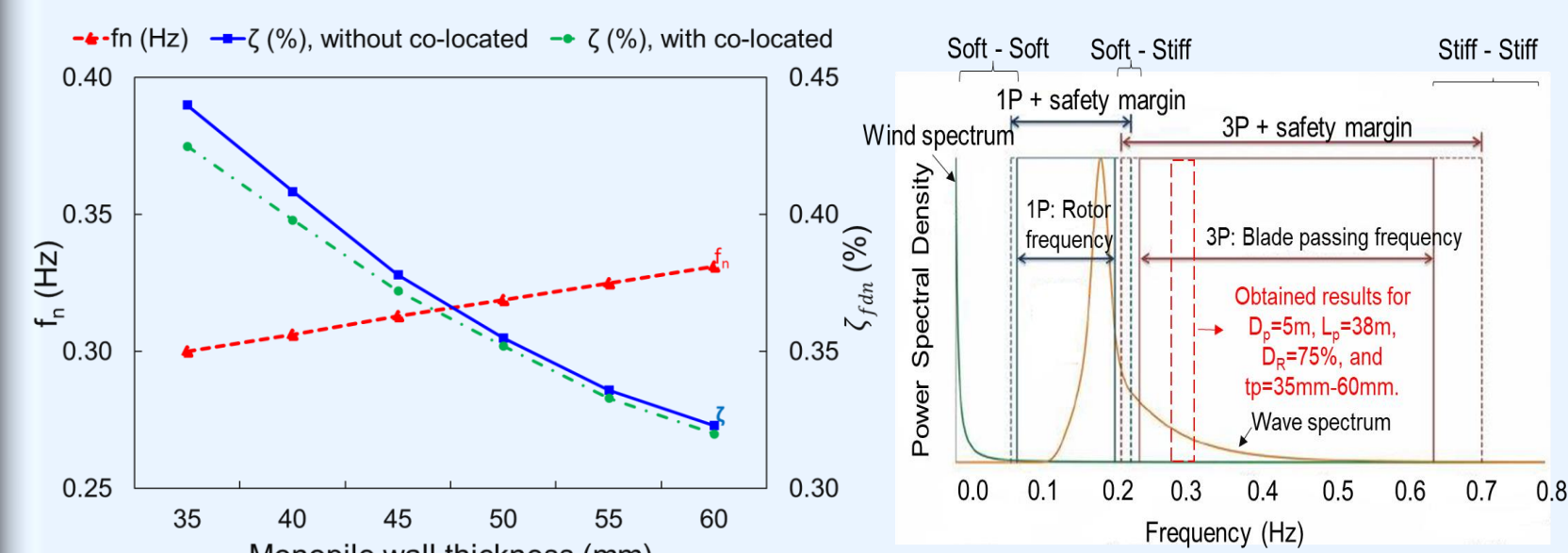


Fig. 9. Effect of  $t_p$  on  $f_n$  and damping.

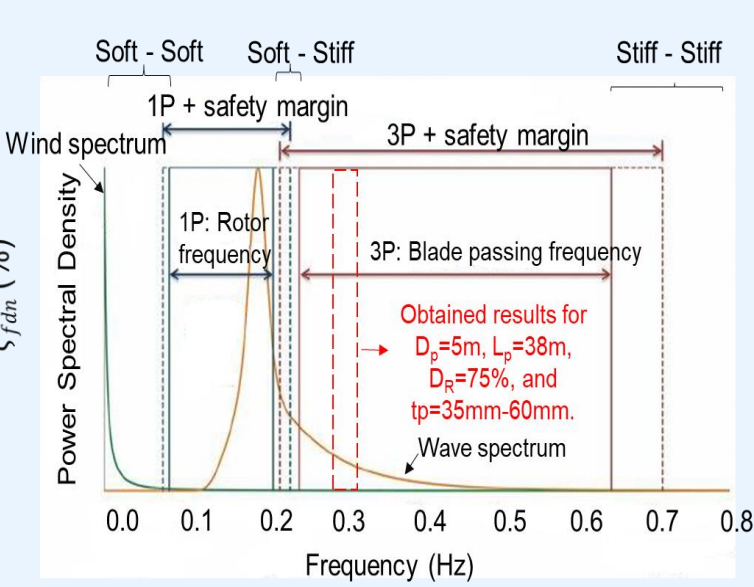


Fig. 10. Frequency diagram for the Siemens OWT (after Arany et al., 2015b).

**Conclusion**

- OWT **monopiles** with  $L_e = 28-48$ m and  $t_p > 40$ mm meet **ULS** and **SLS** specifications with and without **shared anchoring approach**.
- The **co-located** configuration system does not significantly change the  $f_n$  and foundation **damping**.
- The **Gunfleet Sands** turbine operates within blade turning frequency. These analyses suggest changes in tower dimensions would be required to bring the  $f_n$  into the **soft superstructure-stiff substructure** region.

**Acknowledgment**

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